

Work Order ID 92505

92505

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October-31-12 11:02:22 AM

Item ID: D4030-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Assembly (350)
 Start Date: 10/31/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/16/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLS Date: 12-11-16 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4030	C								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing	****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

JB

A

12-11-16

1 6 12-11-20

DAS
15
12/1/20

Work Order ID 92505


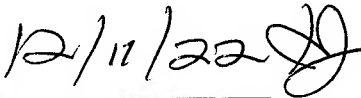
92505

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October-31-12 11:02:22 AM

Item ID: D4030-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Assembly (350)
 Start Date: 10/31/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/16/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00	PP	92813				12/11/22	sf
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						12/11/22	 ME 12-11-21

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Work Order ID: 92505

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/31/12

Required Date: 11/16/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC
IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530 Handle Weldment		Manufactured	No			100	Each	12.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST255		10							
				92129		10			92129				
				ST506		2							
				82895		1							
				83423		1							
D2535 Spring		Manufactured	No			100	Each	77.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		77							
				83545		3							
				86333		74			86333				
D2537 Bushing		Manufactured	No			100	Each	82.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST012		82							
				85504		38			85504				
				86862		4							
				87524		40							
D3913-041 Long Basket Base Assembly, 350		Manufactured	No			100	Each	0.0000	1	1			
				92503					1 12/11/20				
D3914-041 Long Basket Lid Assembly (350)		Manufactured	No			100	Each	1.0000	1	1			
				92498					1 12/11/20 2/11/16				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		1							
				89996		1							

W
D4086 200 x1 B 88611

12/11/20

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Work Order ID: 92505

Parent Item: D4030-041

Start Date: 10/31/12

Required Date: 11/16/12

Parent Item Name: Long Basket Assembly (350)

Start Qty: 1.00

Required Qty: 1.00

D3917-3	Manufactured	No	100	Each	53.0000	6	6	<i>JB</i>
Washer								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST072		53					
	88370		53			<u>88370</u>		
D3953-3	Manufactured	No	100	Each	52.0000	2	2	<i>JB</i>
Gas Spring Stud, Lid								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	GA		2					
	87592		2					
	ST076		50					
	88494		26					
	89337		24			<u>89337</u>		
D3953-7	Manufactured	No	100	Each	56.0000	2	2	<i>JB</i>
Spring Spacer								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST076		56					
	87444		20			<u>87444</u>		
	88393		24					
	89248		12					
D3953-9	Manufactured	No	100	Each	51.0000	2	2	<i>JB 12/11/16</i>
Gas Spring Washer								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST076		51					
	88462		21			<u>88462</u>		
	89307		30					

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Work Order ID: 92505

Parent Item: D4030-041

Start Date: 10/31/12

Required Date: 11/16/12

Parent Item Name: Long Basket Assembly (350)

Start Qty: 1.00

Required Qty: 1.00

D3953-17	Manufactured	No	100	Each	55.0000	2	2	✓ JB
Gas Spring Spacer								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST077		47					
	88281		21					
	89180		26					
	ST078		8					
	87291		8					87291
D3953-19	Manufactured	No	100	Each	13.0000	1	1	✓ JB
Gas Spring Bracket								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST077		13					
	82938		3					82938
	88269		10					88269
D3953-21	Manufactured	No	100	Each	18.0000	1	1	✓ JB
Gas Spring Bracket								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST077		18					
	85759		18					85759
D3969-3	Manufactured	No	100	Each	30.0000	1	1	✓ JB
Spring (Basket Lid)								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST272		30					
	64285		1					
	82942		9					82942
	91844		20					
AN3-14A	Purchased	No	100	Each	113.0000	4	4	✓ JB 12/11/16
Bolt								
	<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>			
	ST512		113					
	121708		13					1X121708
	122800		100					3X122800

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Work Order ID: 92505

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/31/12

Required Date: 11/16/12

Start Qty: 1.00

Required Qty: 1.00

AN3-16A	Purchased	No	100	Each	137.0000	2	2	✓ JB
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST512	137	
117441	47	
118628	1	
122407	89	

AN5-17A	Purchased	No	100	Each	146.0000	4	4	✓ JB
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
338	4	
121181	4	
ST337	102	
122416	50	
122800	52	
ST338	40	
117872	34	
122151	6	

AN4-12	Purchased	No	100	Each	96.0000	3	3	✓ JB
Bolt								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST356	94	
122800	94	
ST357	2	
118626	1	
121652	1	

AN310-4	Purchased	No	100	Each	71.0000	3	3	✓ JB 12/11/16
NUT								

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST342	69	
122800	69	
ST344	2	
121349	2	

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Work Order ID: 92505

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/31/12

Required Date: 11/16/12

Start Qty: 1.00

Required Qty: 1.00

AN310C4 Purchased No

100 Each 81.0000

2

2

✓

JB

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST343	79	
122800	29	
122993	50	
ST344	2	
120360	1	
121166	1	

122800

MS21042L3 Purchased No

100 Each 2,769.0000

6

6

✓

JB 12/11/16

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
316	627	
122452	627	
ST300	225	
117885	32	
119017	55	
119075	138	
ST314	1540	
123265	1540	
ST317	377	
122141	377	

123265

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Work Order ID: 92505

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/31/12

Required Date: 11/16/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L5 Purchased No 100 Each 1,137.0000 4 4 ✓ JB

Nut

Location	Loc Qty	Loc Code
300	57	
121652	57	
314	1000	
122452	1000	122452
ST300	80	
108827	4	
116105	1	
116548	43	
119109	20	
2937	12	

MS24665-151

Purchased No

100 Each 249.0000

3 3 ✓ JB

Cotter Pin

Location	Loc Qty	Loc Code
ST309	74	
17566	74	
ST323	175	
122802	175	122802

MS24665-300

Purchased No

100 Each 83.0000

2 2 ✓ JB 12/11/16

Cotter Pin

Location	Loc Qty	Loc Code
GA	79	
118234	79	
ST309	4	118234
116823	4	

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Work Order ID: 92505

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

Start Date: 10/31/12

Required Date: 11/16/12

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

708.0000

6

6

Washer

Location

Loc Qty

Loc Code

275

474

122441

474

ST275

34

121350

15

122151

19

ST295

200

123522

200

122441

NAS1149F0563P

Purchased

No

100

Each

834.0000

4

4

Washer

Location

Loc Qty

Loc Code

ST275

834

121350

834

121350

NAS1149F0332P

Purchased

No

100

Each

1,222.0000

8

8

WASHER

Location

Loc Qty

Loc Code

275

246

122441

246

ST275

776

117735

13

119225

8

121259

138

121825

14

122063

600

17317

3

ST295

200

123352

200

122441

JB

12/11/16

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Work Order ID: 92505

Parent Item: D4030-041

Start Date: 10/31/12

Required Date: 11/16/12

Parent Item Name: Long Basket Assembly (350)

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

4,652.0000

2

2

Washer

Location

Loc Qty

Loc Code

296

3000

122441

3000

ST297

1036

117291

40

119124

996

ST298

616

121255

616

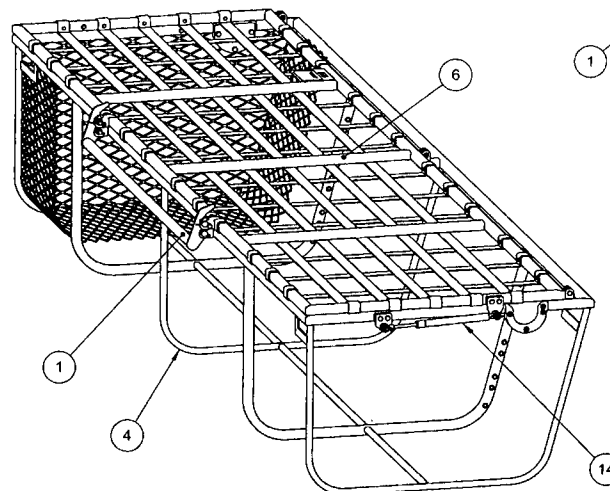
JB 12/11/12
11/9/24

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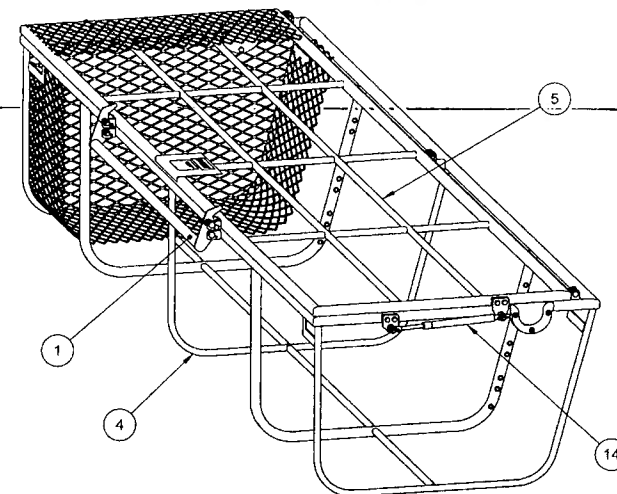
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ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	1	D3914-041	LONG BASKET LID ASSY (350)
6	1	1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2	2	AN3-16A	BOLT
17	2	2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20	2	2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)



D4030-041 LONG BASKET ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 92505 MCT
12-11-01

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

RELEASED
10-08-12-01
ECN 10-596

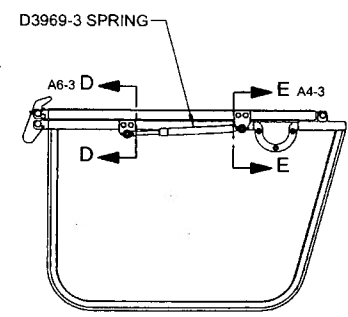
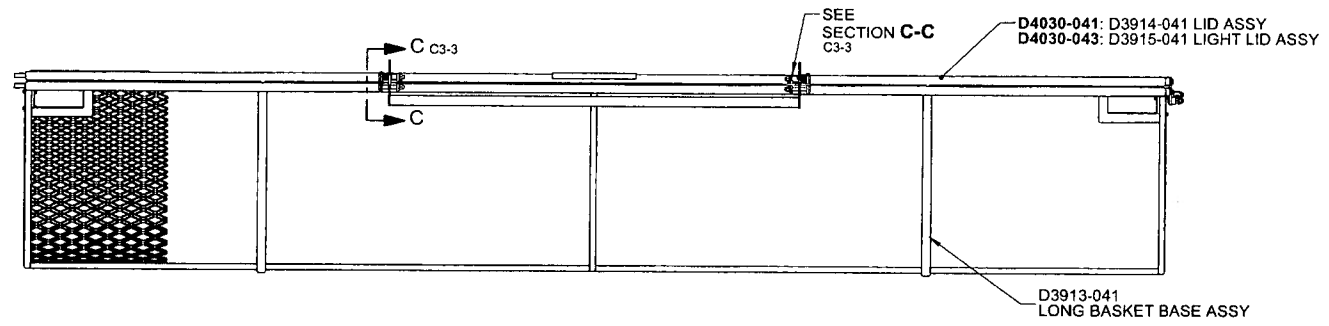
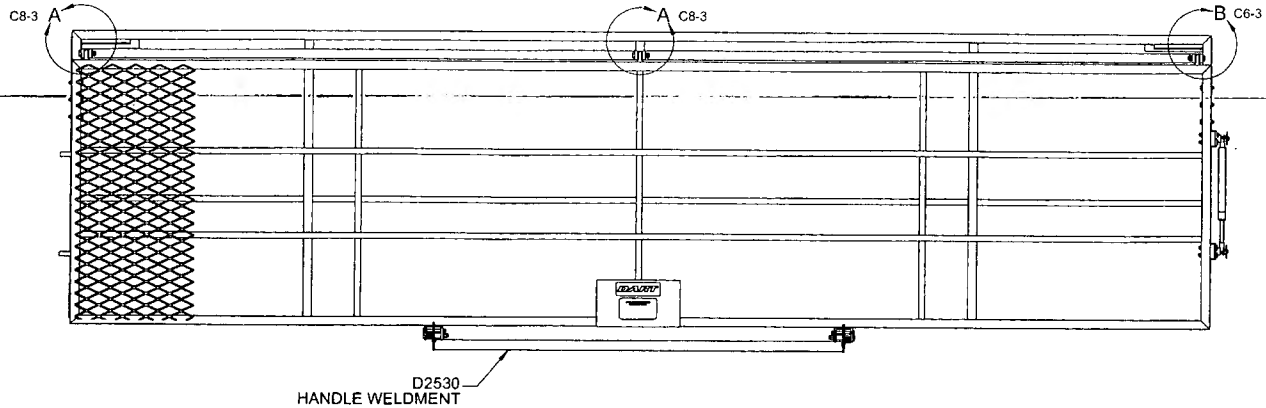
C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (BB-1); QTY FOR ITEM #3 WAS 4 (DB-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3)	MB	10.07.23
B	AN5-21A BOLT WAS AN5-19A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	ALS		
DRAWN			
CHECKED	JP		
MFG. APPR.	JFS		
APPROVED	W		
DE APPR.	H		
DATE	10.07.23		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4030** REV. C
SHEET 1 OF 3
TITLE **LONG BASKET ASSY (350)** SCALE NTS

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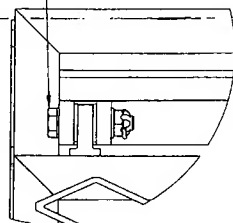
D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
10.08.17

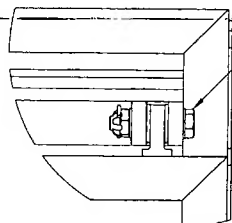
DESIGN	ALS	DART AEROSPACE LTD	
DRAWN	5	HAWKESBURY, ONTARIO, CANADA	
CHECKED	70	DRAWING NO.	REV. C
MFG. APPR.	SEB	D4030	SHEET 2 OF 3
APPROVED	10/7/23	TITLE	SCALE
DE APPR.	10/7/23	LONG BASKET ASSY (350)	___ NTS
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



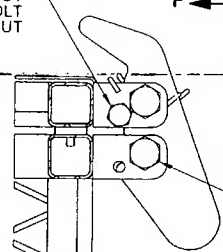
DETAIL A D8-2
D5-2

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



DETAIL B D3-2

D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT

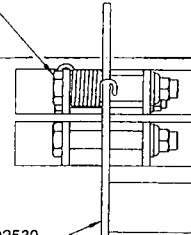


SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT



D2530
HANDLE WELDMENT
REF

VIEW F-F C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2

RELEASED
10.08.124

DESIGN	115	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4030	REV. C
MFG. APPR.	JFS		SHEET 3 OF 3
APPROVED		TITLE LONG BASKET-ASSY (350)	SCALE NTS
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD	
DATE	10.07.23	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	